Thursday, 6/1/2006 10:48:54 AM Linda Lacelle User: Customer : CU-DAR001 Dart Helicopters Services Job Number : 27326 : 10402 **Estimate Number** : N)A P.O. Number : 6/1/2006 S.O. No. : N/A This Issue : NC Prsht Rev. : N/A Type First Issue : 26717 **Previous Run** Written By **Checked & Approved By** : Est. A 02.08.23 Comment **Additional Product** Job Number: Seq. #: **Machine Or Operation:** 1.0 M304TS0750W065

Process Sheet

Drawing Name

Part Number Drawing Number : D31661

: BASKET RIB

: D3166 REV A1

Project Number

: N/A

Drawing Revision Material

Due Date

: A1 : NM

: 6/8/2006

Each



Description:

304 SQ Tube.75x.75x.065W

5.2500 f(s)/Unit Total: 315.0000 f(s) Comment: Qty.:

: LANDING GEAR

New issue KJ

COMMENT RELOW

304 SQ Tube.75x.75x.065W (M304TS0750W065)

Material: 304/316 SS tube 0.065" wall

2.0

LANDING GEAR 1



Comment: LANDING GEAR RESOURCE 1

Cut 3/4" x 3/4" square tubing 60.00" long.

3.0 BENDING BENDING MACHINE



Comment: BENDING MACHINE

Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB, and folio FT004

QC6 4.0

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302)

5.0

PACKAGING 1

PACKAGING RESOURCE #1





Comment: PACKAGING RESOURCE #1

Identify and Stock Location: WSi9



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W/O:			WO	RK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
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NCR:			WORK ORDE	R NON-CONFORMANC	E (NCR)			
DATE	eten	Description of NC	Description of NC Corrective Action Section B			Verific	cation	Approval	Approval
	STEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date	Sect	ion C	Design Mgr	Approval QC Inspector
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Part No):	PAR #:	Fault Category	· NCR· Y	es No	DOA: 5	D	Date: 🔿	1-101-112

QA: N/C Closed: ____ Date: ___

H:\forms\Quality Assurance\approved forms\NCRWO revC

NOTE: Date & initial all entries

User:

Thursday, 6/1/2__06 10:48:54 AM Linda Lacelle

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET RIB

Job Number: 27326

Part Number: D31661

Job Number:

Seq. #:

Machine Or Operation:

Description:

6.0

DC

DOCUMENT CONTROL

Process Sheet

Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



10 06de12

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	WORK ORDER CHANGES									
STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector				
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	STEP					STEP PROCEDURE CHANGE By Date Qty Mfg / Design				

	WORK ORDER NON-CONFORMANCE (NCR)									
STEP	Description of NC	Corrective Action Section B			Varification	Annaval	Ammontal			
	Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date	Section C	Design Mgr	Approval QC Inspector			
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		STEP Description of NC Section A	STEP Description of NC Section A Initial Design Mgr	STEP Description of NC Section A Description of NC Section A Initial Design Mgr Design Mgr Design Mgr	STEP Description of NC Section A Corrective Action Section B Sign & Design Mgr Design Mgr Date	STEP Description of NC Section A Corrective Action Section B Verification Section C Section A Section C Section C	STEP Description of NC Section A Initial Design Mgr Des			

Part No:	PAR #:	Fault Category:	_NCR:	Yes	No	DQA:		Date:
NOTE: Date & initial all entries				QA: N	N/C C	losed:	, <u></u>	Date: